



Dart Hawkesbury
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D4635-044
Job Sheet 166984



Part No: D4635-044

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	D.M.L 17-12-20
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	D.M.L 17-12-20
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	D.M.L 17-12-20
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	PD 17-12-20
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	DEC 20 2017

Part Op 100 - *** APPLY A 3/16" SEAM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-144 - F165108	1	1	0	0
	-D4646-1 - 5020106	1	13	0	0
	-D4652-3 - 5020104	1	0	0	0
	-D4652-5 - 5020098	1	11	0	0
	-D4655-1 - 5020093	1	17	0	0
	-D4708-9 - 5020091	1	5	0	0
	-D4728-046 - 5020090	1	13	0	0
	-D4743-1 - 5020089	1	22	0	0
	MS21044-N08 5020087	4	86	0	0
	MS21919-WDG8 5020085	3	30	0	0
	MS24693-BB51 5020083	4	323	0	0
	NAS1149DN832J 5020082	4	1,752	0	0

Part Specifications

Specifications could not be found.

Plex 10/20/17 2:57 PM dart.poulin.mario

DART
AEROSPACE
S025477



Aft Ceiling Panel Assembly, RH

PART NO:
Revision:
Operation:
Change No:

D4635-044

Small Fab

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Mfg Date: 12/20/17
Job No: 166984